

# INSTALLATION GUIDELINES

PART #

ROUGH OPENING:

Dry fit the pan in the rough opening making sure you have at least 2" of overlap at each joint. Liberally coat the underside of the center piece where it overlaps the end pieces and the recessed areas of the end pieces with **PVC CEMENT ONLY** and hold or clamp together long enough to ensure a good bond. **Keep in mind that colder temperatures require longer bonding times.** Run a bead of caulking along the glue joints and along the interior edge of the pan to prevent air infiltration. Install door or window into pan.

